

FIG. 1

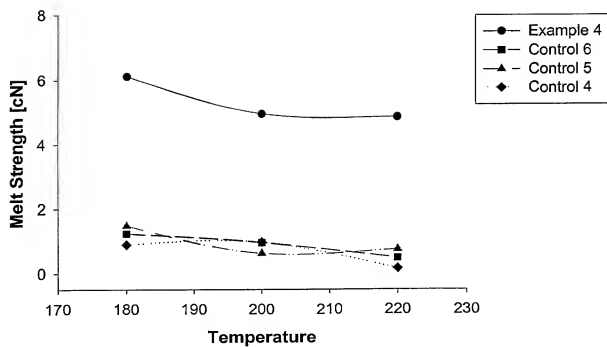


FIG. 2

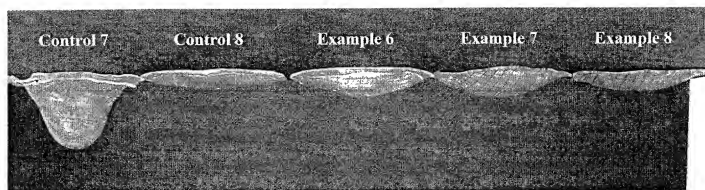


FIG. 3a

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Control 8



Fig. 3b

Graph showing Tensile Force [cN] versus Wheel Velocity [mm/s] for Example 5. The data points (black dots) show a sharp increase in tensile force starting around 20 mm/s, reaching a plateau near 7.5 cN. A dashed line indicates the Melt Strength = 7.5 cN.

100

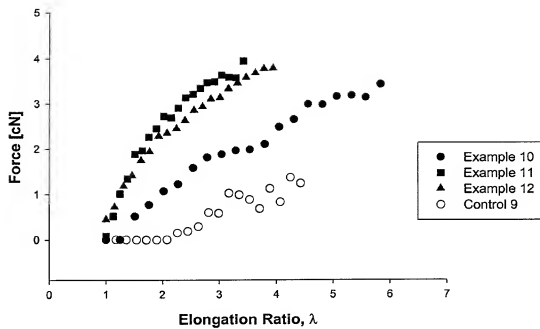


FIG. 5